

# **SL175 Standing Seam**

## **Master Details**

Architectural / Solid Substrate / Steep Slope - Plywood Substrate -

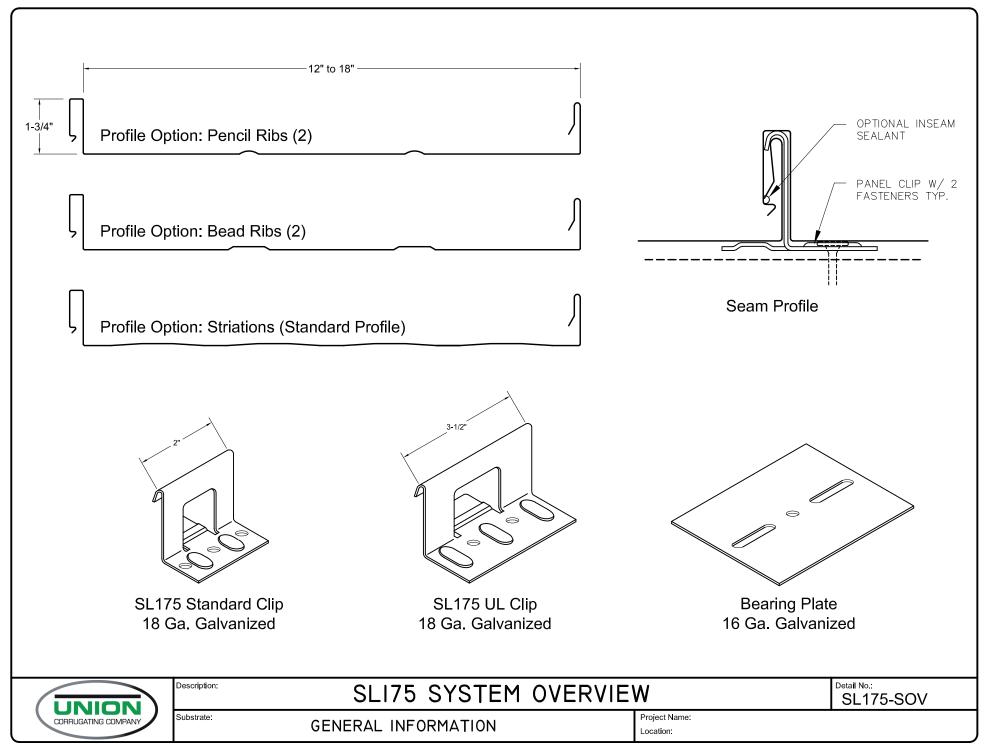
The following details are sample details commonly used over steep sloped applications including those over solid substrates such as plywood or steel decking with rigid insulation. Such details are largely based on hydrokinetic (water shedding) design principles and architectural detailing.

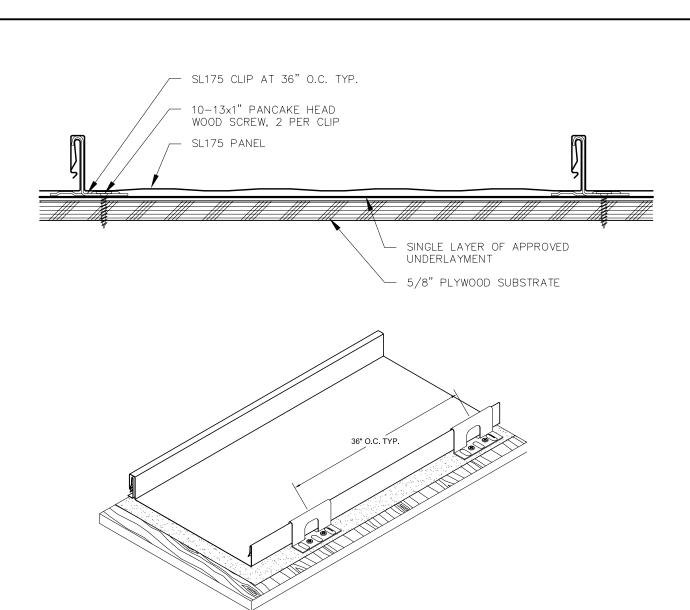






ML200 System Overview	. SL175-SOV
ML200 Application - Plywood Substrate	. SL175-PS-APP
Thermal Gap Installation Chart	SL175-INF0-1.00
Extended Eave	. SL175-PS-1.00
Extended Eave with Gutter	. SL175-PS-1.10
Gable Detail - Extended Drip Style	SL175-PS-2.10
Gable Detail - Box Style	. SL175-PS-2.30
Valley Detail - Integral Cleat	. SL175-PS-3.10
Valley Lap Detail	. SL175-PS-3.10a
Valley - with Offset Cleat	. SL175-PS-3.20
Hip and Ridge Detail	SL175-PS-4.10
Vented Ridge Detail	SL175-PS-4.40
Peak Detail	. SL175-PS-5.10
Peak Detail - with Wall Panels	. SL175-PS-5.40
Headwall Detail - Reglet	SL175-PS-6.11
Headwall Detail - Parapet Coping	SL175-PS-6.20
Sidewall Detail - Reglet	SL175-PS-7.11
Sidewall Detail - Surface Mount	SL175-PS-7.12
Sidwall Detail - Reglet	SL175-PS-7.21
Sidewall Detail - Surface Mount	SL175-PS-7.22
Pipe Penetration	. SL175-PS-10.10







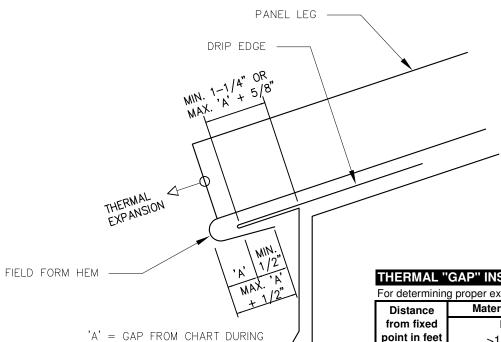
Description: SLI75 APPLICATION - PLYWOOD SUBSTRATE

Detail No.:

SL175-PS-APP

Substrate:

GENERAL INFORMATION



### THERMAL "GAP" INSTALLATION CHART (In inches) - STEEL

For determining proper expansion/contraction gap at panel ends during installation

Distance	Material Temperature (Surface Temperature) During Installation							
from fixed	Hot			Warm		Cold		
point in feet	>100°F			100° t	o 50° F	<50°F		
10	0.145		1/8	0.072	1/16	0.000	0	
20	0.289		5/16	0.145	1/8	0.000	0	
30	0.434		7/16	0.217	3/16	0.125		1/8
40	0.579		9/16	0.289	5/16	0.125		1/8
50	0.724		3/4	0.362	3/8	0.188		3/16
60	0.868		7/8	0.434	7/16	0.188		3/16
70	1.013	1		0.507	1/2	0.250		1/4
80	1.158	1	3/16	0.579	9/16	0.250		1/4
90	1.302	1	5/16	0.651	5/8	0.375		3/8
100	1.447	1	7/16	0.724	3/4	0.375		3/8

<sup>\*</sup> Chart based on temperature differential of:

Description:

Substrate:

THERMAL GAP INSTALLATION CHART

etail No.:

SL175-INFO-1.00

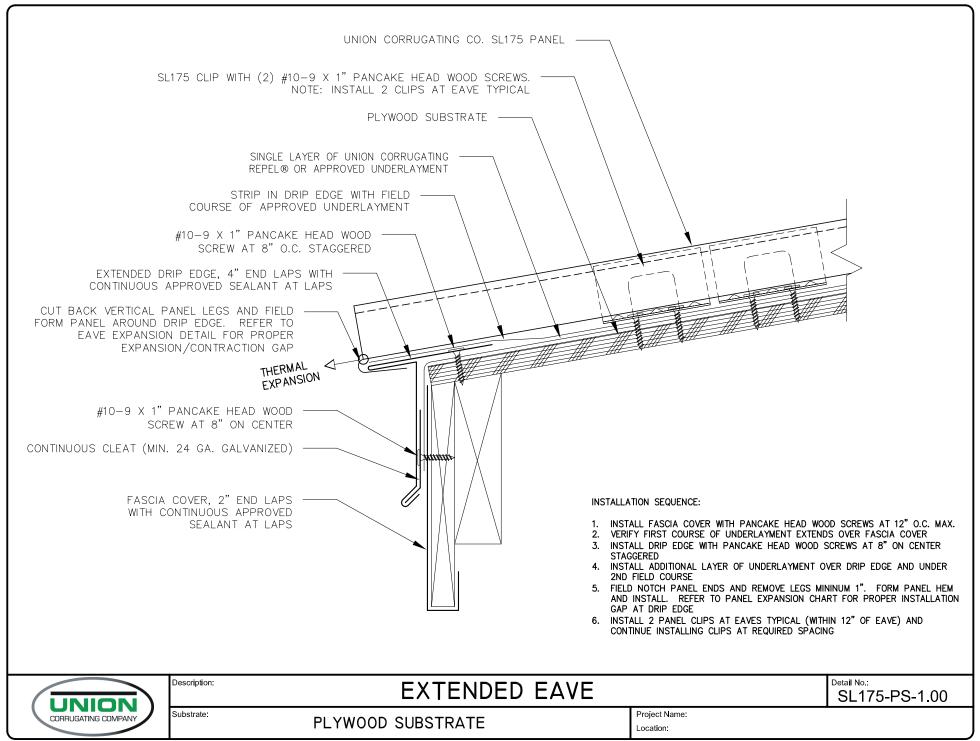
Substrate: GENERAL INFORMATION

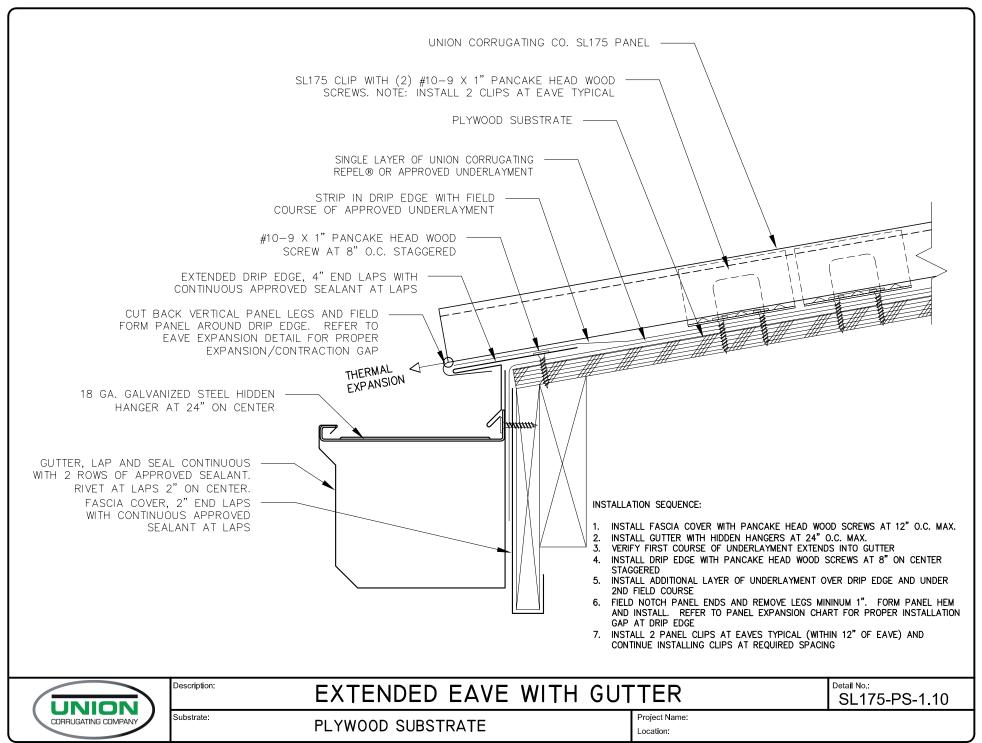
Project Name: Location:

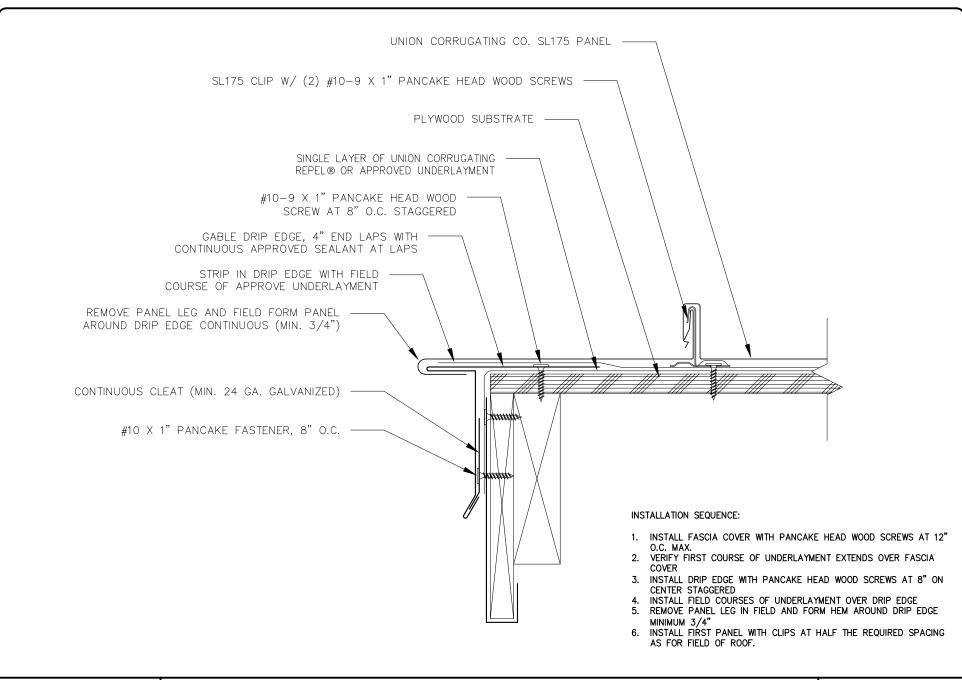
TIME OF INSTALLATION

<sup>180</sup> degrees F

<sup>\*</sup> Coefficient of thermal expansion for steel: 0.0000067









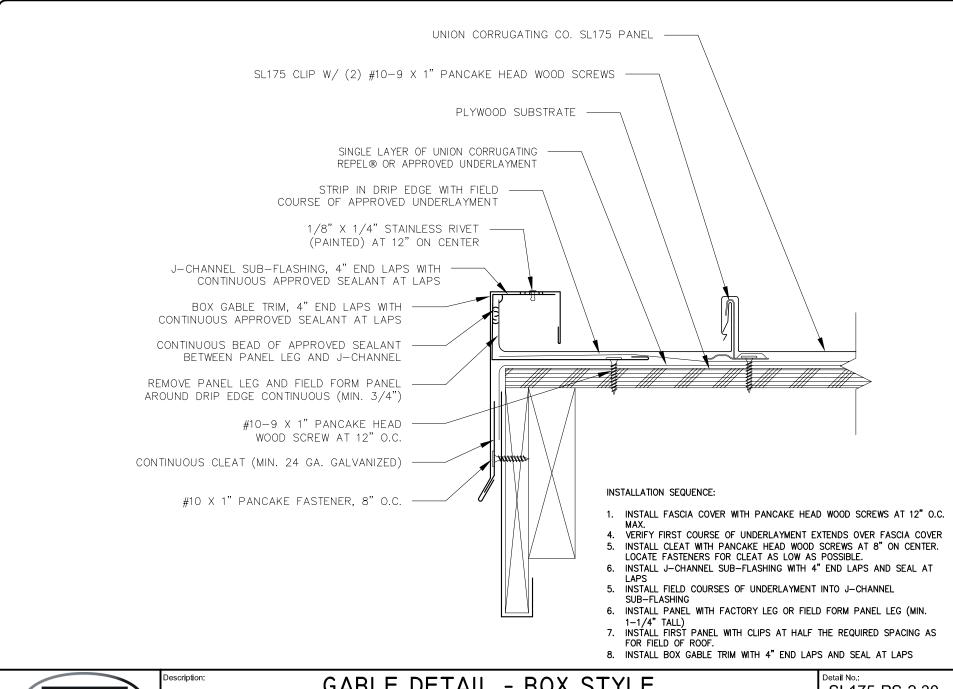
GABLE DETAIL - EXTENDED DRIP STYLE

Detail No.:

SL175-PS-2.10

Substrate:

PLYWOOD SUBSTRATE

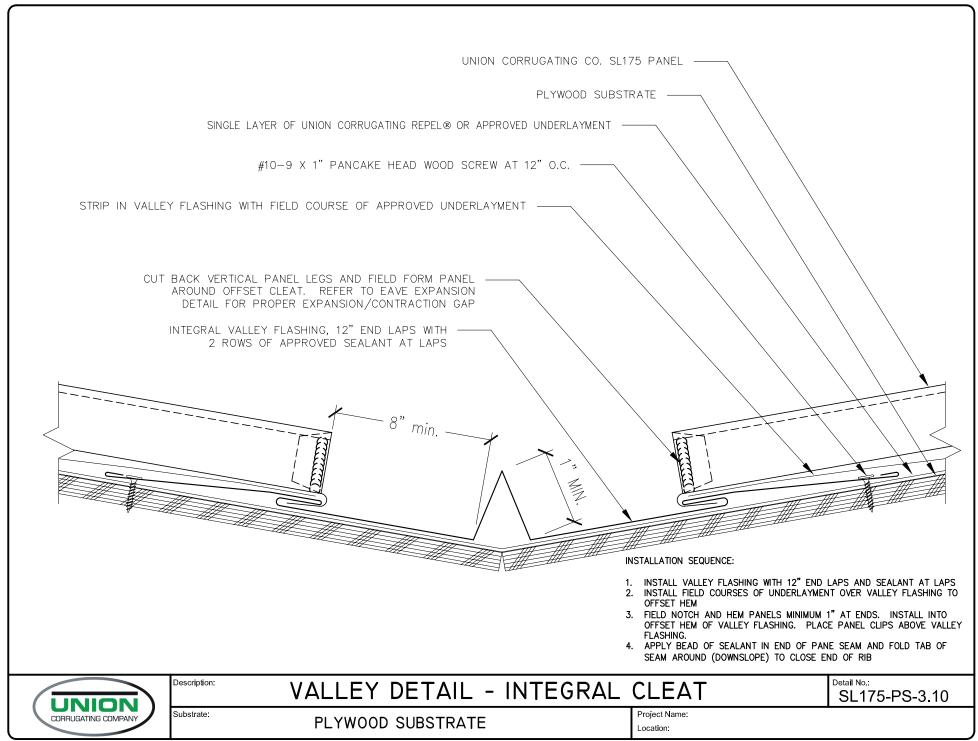


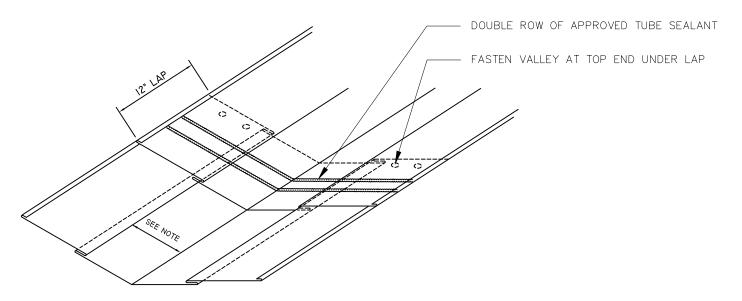


GABLE DETAIL - BOX STYLE

SL175-PS-2.30

Substrate: PLYWOOD SUBSTRATE





TELESCOPING VALLEY FLASHING LAP

NOTE: EACH VALLEY SECTION IS MADE PROGRESSIVELY SMALLER TO ALLOW UPPER SECTION TO INSERT INTO LOWER SECTION. NO FIELD NOTCHING AT LAP.

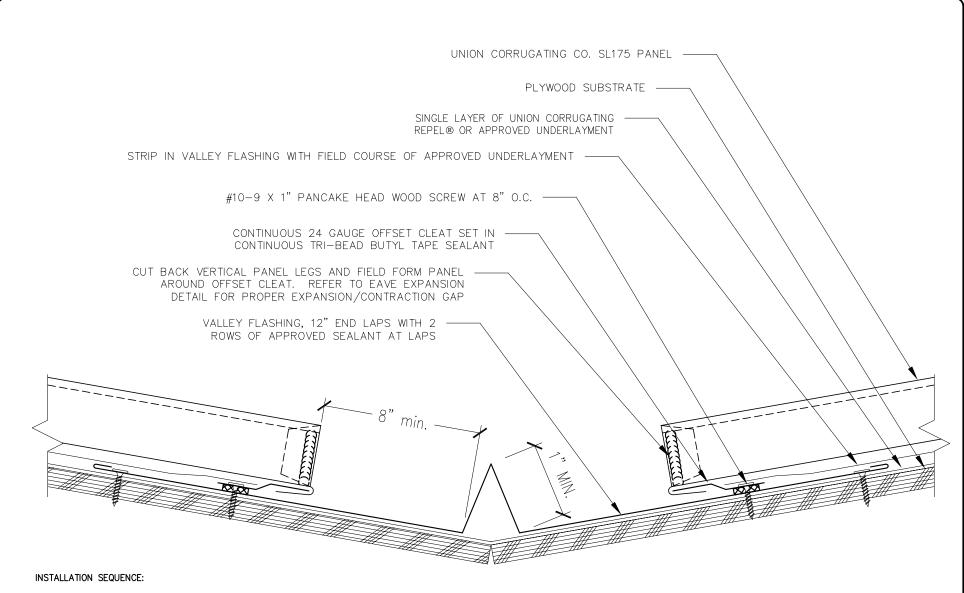


VALLEY LAP DETAIL

etail No.:

SL175-PS-3.10a

Substrate: PLYWOOD SUBSTRATE



1. INSTALL VALLEY FLASHING WITH 12" END LAPS AND SEALANT AT LAPS

Description:

- 2. INSTALL CONTINUOUS OFFSET CLEAT 8" MIN. FROM CENTER OF VALLEY, SET IN BEAD OF TAPE
- 3. INSTALL FIELD COURSES OF UNDERLAYMENT OVER VALLEY FLASHING TO OFFSET HEM
- 4. FIELD NOTCH AND HEM PANELS MINIMUM 1" AT ENDS. INSTALL INTO OFFSET HEM OF VALLEY FLASHING. PLACE PANEL CLIPS ABOVE VALLEY FLASHING.
- 5. APPLY BEAD OF SEALANT IN END OF PANE SEAM AND FOLD TAB OF SEAM AROUND (DOWNSLOPE) TO CLOSE END OF RIB



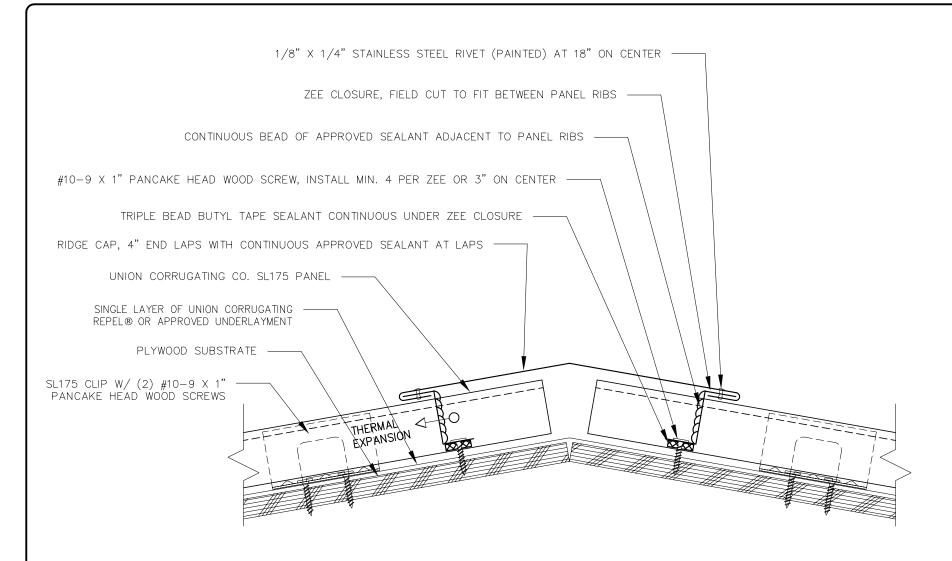
VALLEY - WITH OFFSET CLEAT

SL175-PS-3.20

Detail No.:

Substrate: PLYWOOD SUBSTRATE

Location:



#### INSTALLATION SEQUENCE:

- 1. WITH PANELS COMPLETELY INSTALLED OVER SUBSTRATE, LOCATE POSITION OF ZEE CLOSURES AND MARK THE REQUIRED LOCATION
- 2. FIELD CUT ZEE CLOSURES TO FIT BETWEEN PANEL RIBS AND SET IN CONTINUOUS BEAD OF TAPE SEALANT
- 3. USE MINIMUM 4 SCREWS PER ZEE CLOSURE OR AT 3" ON CENTER. VERIFY CLOSURE IS FREE OF GAPS OR VOIDS ADJACENT TO PANEL
- 4. APPLY BEAD OF SEALANT UP EACH SIDE OF ZEE CLOSURE ADJACENT TO PANEL LEGS
- 5. INSTALL HIP OR RIDGE COVER WITH 4" END LAPS AND SEAL AT LAPS. RIVET CAP TO ZEES AT 18" ON CENTER BOTH SIDES



HIP AND RIDGE DETAIL

tail No.:

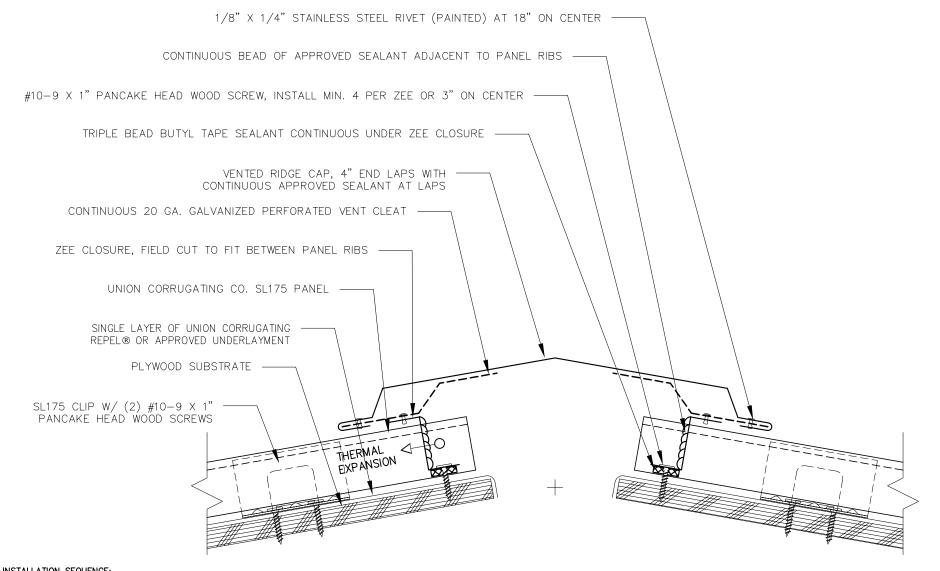
SL175-PS-4.10

PLYWOOD SUBSTRATE

Project Name: Location:

Description:

Substrate:



#### INSTALLATION SEQUENCE:

- 1. WITH PANELS COMPLETELY INSTALLED OVER SUBSTRATE, LOCATE POSITION OF ZEE CLOSURES AND MARK THE REQUIRED LOCATION
- 2. FIELD CUT ZEE CLOSURES TO FIT BETWEEN PANEL RIBS AND SET IN CONTINUOUS BEAD OF TAPE SEALANT
- 3. USE MINIMUM 4 SCREWS PER ZEE CLOSURE OR AT 3" ON CENTER. VERIFY CLOSURE IS FREE OF GAPS OR VOIDS ADJACENT TO PANEL
- 4. APPLY BEAD OF SEALANT UP EACH SIDE OF ZEE CLOSURE ADJACENT TO PANEL LEGS

Description:

- 5. INSTALL CONTINUOUS SECTIONS OF PERFORATED VENT CLEAT TO TOP OF ZEE CLOSURES WITH RIVETS AT 12" ON CENTER
- 6. INSTALL HIP OR RIDGE COVER WITH 4" END LAPS AND SEAL AT LAPS. RIVET CAP TO ZEES AT 18" ON CENTER BOTH SIDES

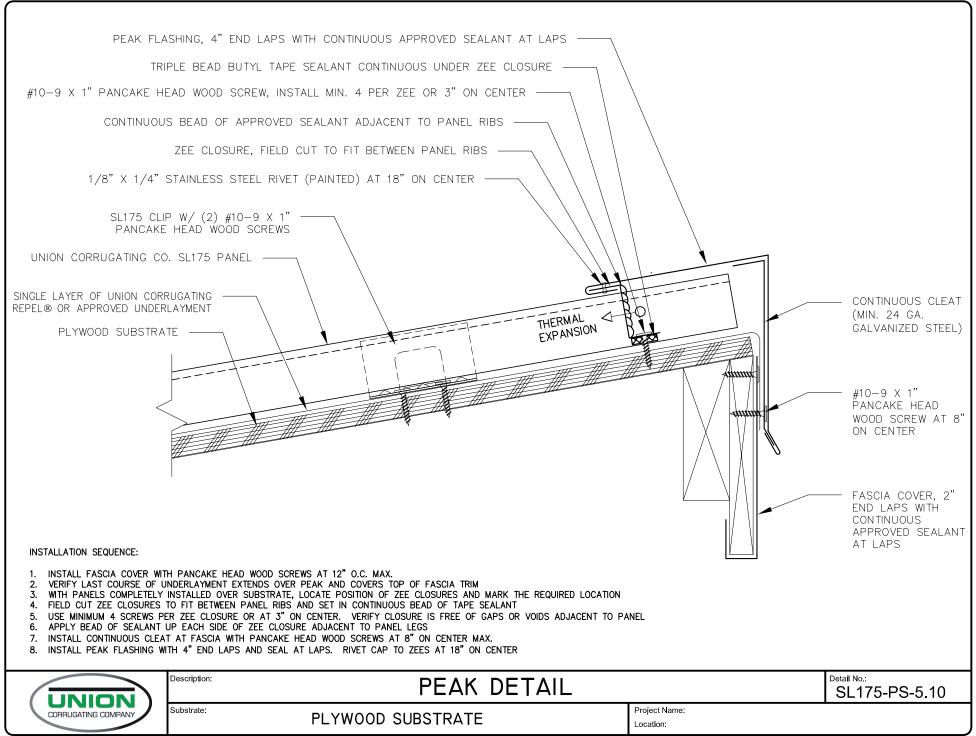


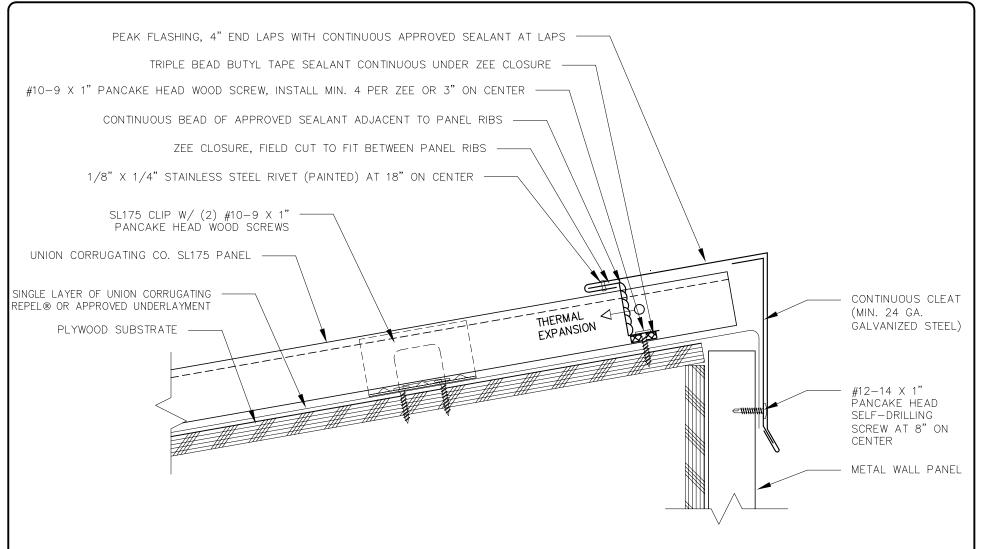
VENTED RIDGE DETAIL

SL175-PS-4.40

Substrate: PLYWOOD SUBSTRATE Project Name: Location:

Details and instructions subject to change without notice. Contact Union Corrugating Company for specific project details.





#### INSTALLATION SEQUENCE:

- 1. INSTALL WALL PANELS AS REQUIRED
- 2. VERIFY LAST COURSE OF UNDERLAYMENT EXTENDS OVER PEAK AND COVERS TOP OF WALL PANELS
- 3. WITH PANELS COMPLETELY INSTALLED OVER SUBSTRATE, LOCATE POSITION OF ZEE CLOSURES AND MARK THE REQUIRED LOCATION
- 4. FIELD CUT ZEE CLOSURES TO FIT BETWEEN PANEL RIBS AND SET IN CONTINUOUS BEAD OF TAPE SEALANT
- 5. USE MINIMUM 4 SCREWS PER ZEE CLOSURE OR AT 3" ON CENTER. VERIFY CLOSURE IS FREE OF GAPS OR VOIDS ADJACENT TO PANEL
- 6. APPLY BEAD OF SEALANT UP EACH SIDE OF ZEE CLOSURE ADJACENT TO PANEL LEGS
- 7. INSTALL CONTINUOUS CLEAT AT FASCIA WITH PANCAKE HEAD SELF-DRILLING SCREWS AT 8" ON CENTER MAX.
- 8. INSTALL PEAK FLASHING WITH 4" END LAPS AND SEAL AT LAPS. RIVET CAP TO ZEES AT 18" ON CENTER



PEAK DETAIL - WITH WALL PANELS

SL175-PS-5.40

Substrate: PLYWOOD SUBSTRATE

Project Name: Location:

Description:

