

ML200 Standing Seam

Master Details

Architectural / Solid Substrate / Steep Slope
- Plywood Substrate -

The following details are sample details commonly used over steep sloped applications including those over solid substrates such as plywood or steel decking with rigid insulation. Such details are largely based on hydrokinetic (water shedding) design principles and architectural detailing.

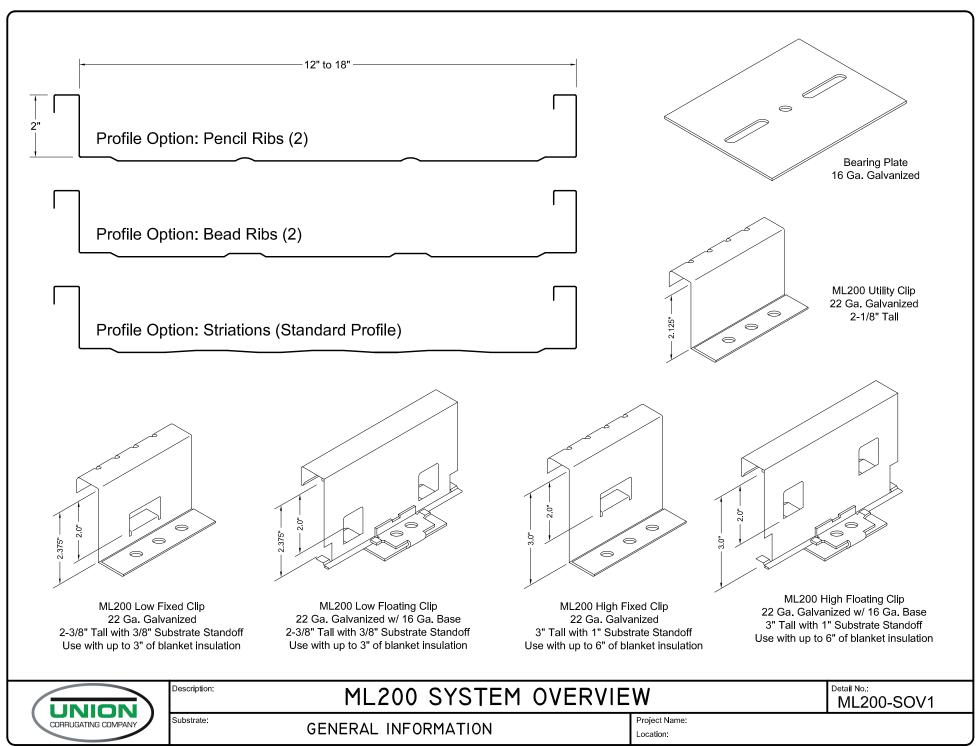
Please refer to "Sample Details - Book 1, Structural / Open Framing / Low Slope" for details commonly used over open steel framing and low-slope applications. Such details are largely based on hydrokinetic (water shedding) design principles and require the proper application of sealants, panel-to-panel and panel-to-trim stitch fasteners.

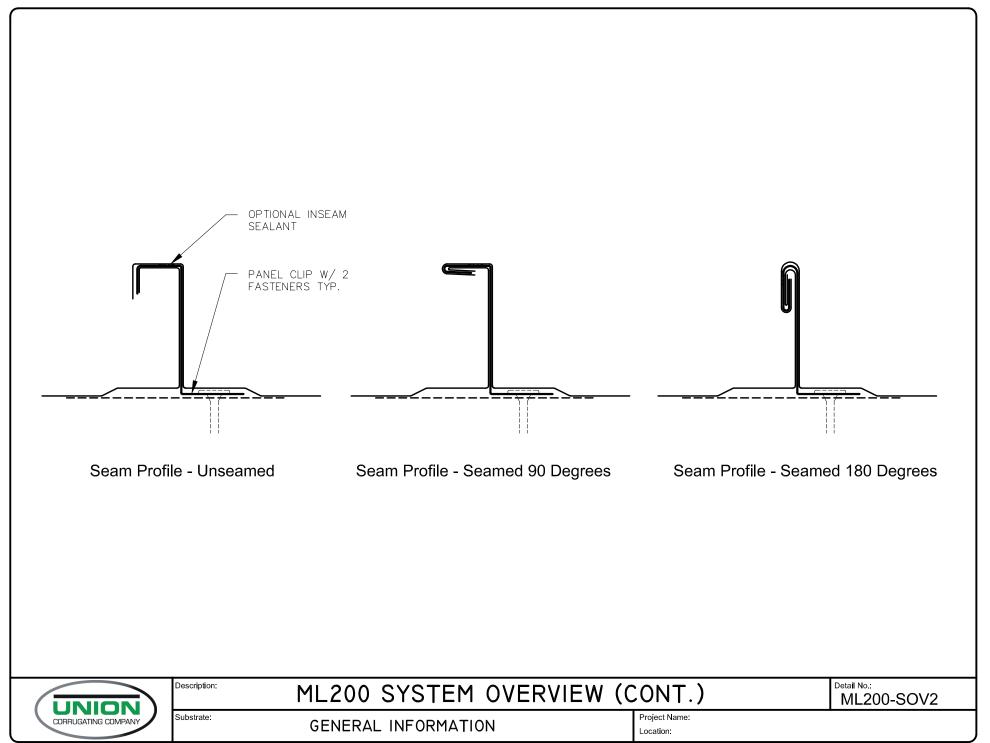


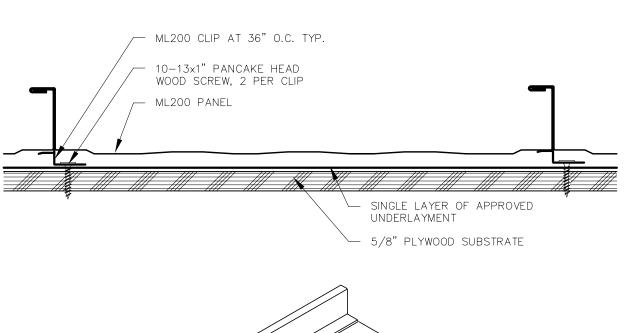


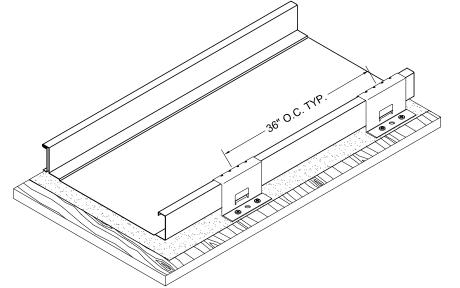


ML200 System Overview	ML200-S0V1
ML 200 System Overview (cont.)	ML200-S0V2
ML200 Application - Plywood Substrate	ML200-PS-APP
Thermal Gap Installation Chart	ML200-INF0-1.00
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Extended Eave with Gutter	ML200-PS-1.10
Gable Detail - Extended Drip Style	ML200-PS-2.10
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Valley Lap Detail	ML200-PS-3.10a
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Vented Ridge Detail	ML200-PS-4.40
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Headwall Detail - Reglet	ML200-PS-6.11
Headwall Detail - Parapet Coping	ML200-PS-6.20
Sidewall Detail - Reglet	ML200-PS-7.11
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Sidwall Detail - Reglet	ML200-PS-7.21
Sidewall Detail - Surface Mount	ML200-PS-7.22
Pipe Penetration	ML200-PS-10.10









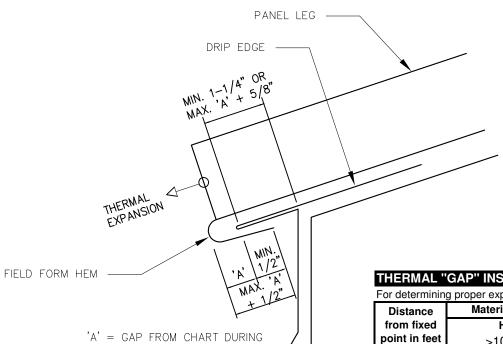


Description: ML200 APPLICATION - PLYWOOD SUBSTRATE

etail No.:

ML200-PS-APP

Substrate: PLYWOOD SUBSTRATE



THERMAL "GAP" INSTALLATION CHART (In inches) - STEEL

For determining proper expansion/contraction gap at panel ends during installation

Distance	Material Temperature (Surface Temperature) During Installation							
from fixed			Warm		Cold			
point in feet			100° to 50° F		<50°F			
10	0.145		1/8	0.072	1/16	0.000	0	
20	0.289		5/16	0.145	1/8	0.000	0	
30	0.434		7/16	0.217	3/16	0.125	1/8	
40	0.579		9/16	0.289	5/16	0.125	1/8	
50	0.724		3/4	0.362	3/8	0.188	3/16	
60	0.868		7/8	0.434	7/16	0.188	3/16	
70	1.013	1		0.507	1/2	0.250	1/4	
80	1.158	1	3/16	0.579	9/16	0.250	1/4	
90	1.302	1	5/16	0.651	5/8	0.375	3/8	
100	1.447	1	7/16	0.724	3/4	0.375	3/8	

^{*} Chart based on temperature differential of:

THERMAL GAP INSTALLATION CHART

ML200-INFO-1.00

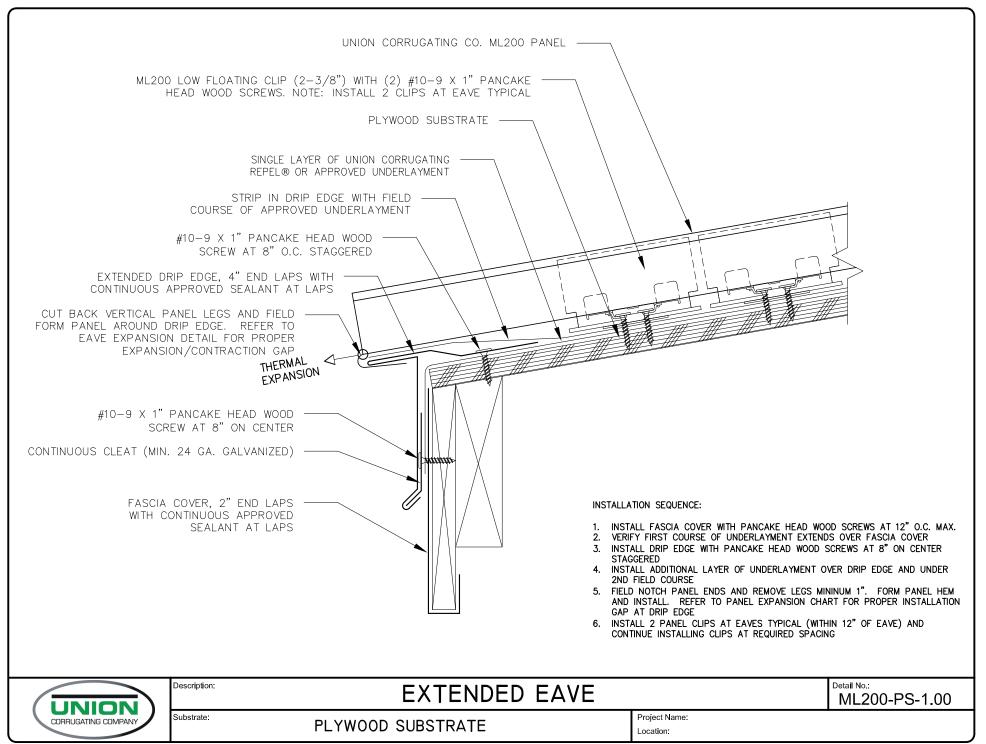
Substrate: GENERAL INFORMATION Project Name: Location:

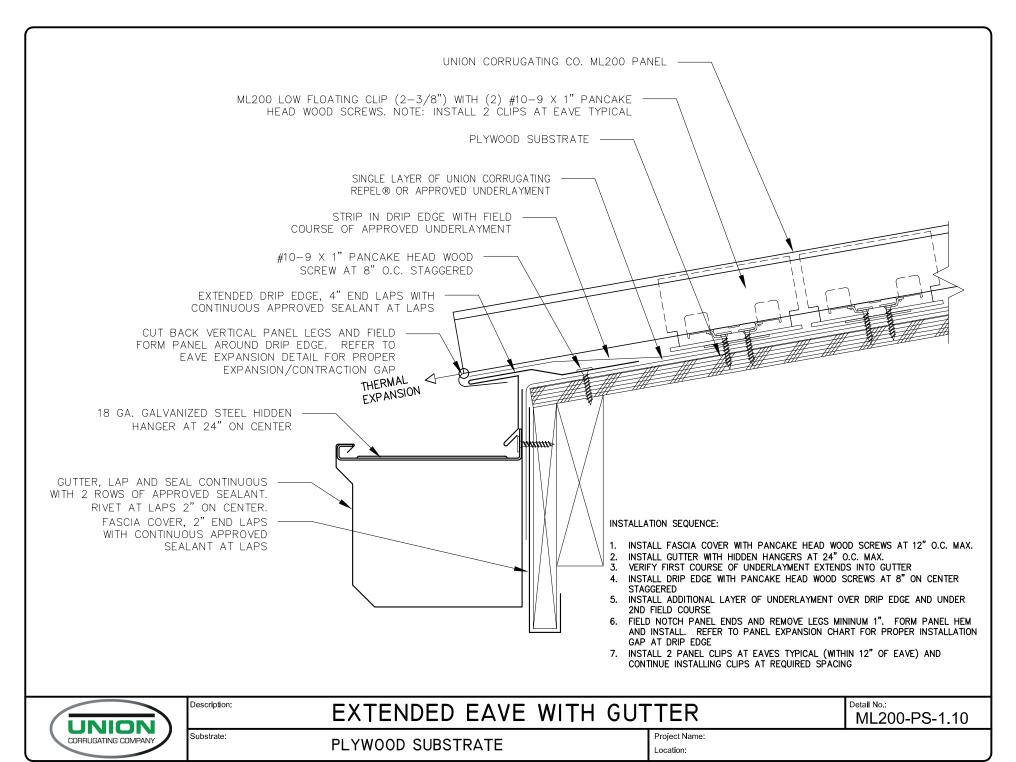
Description:

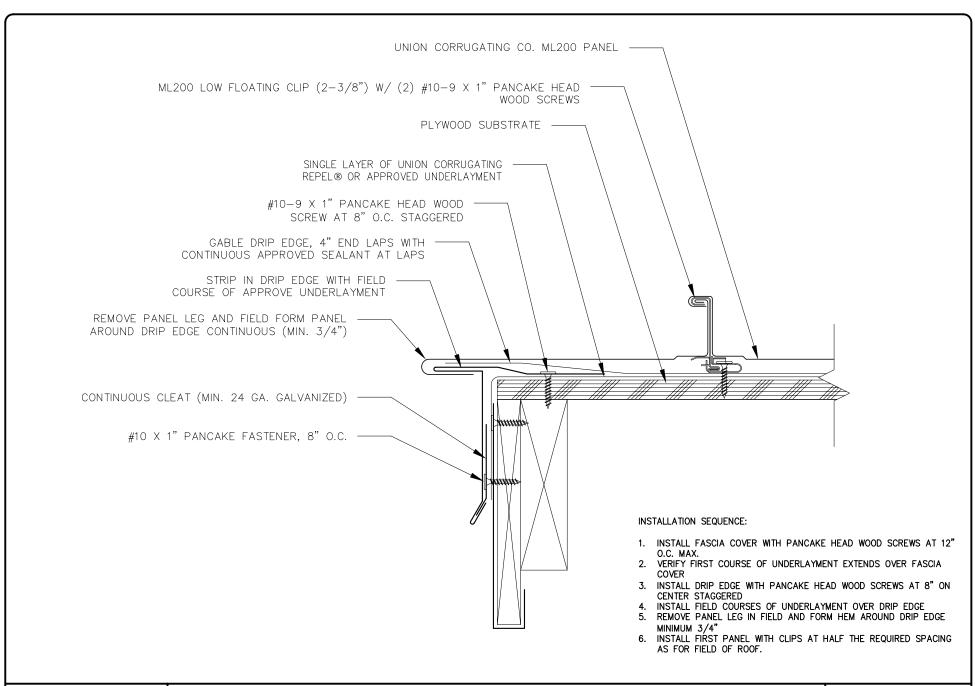
TIME OF INSTALLATION

¹⁸⁰ degrees F

^{*} Coefficient of thermal expansion for steel: 0.0000067









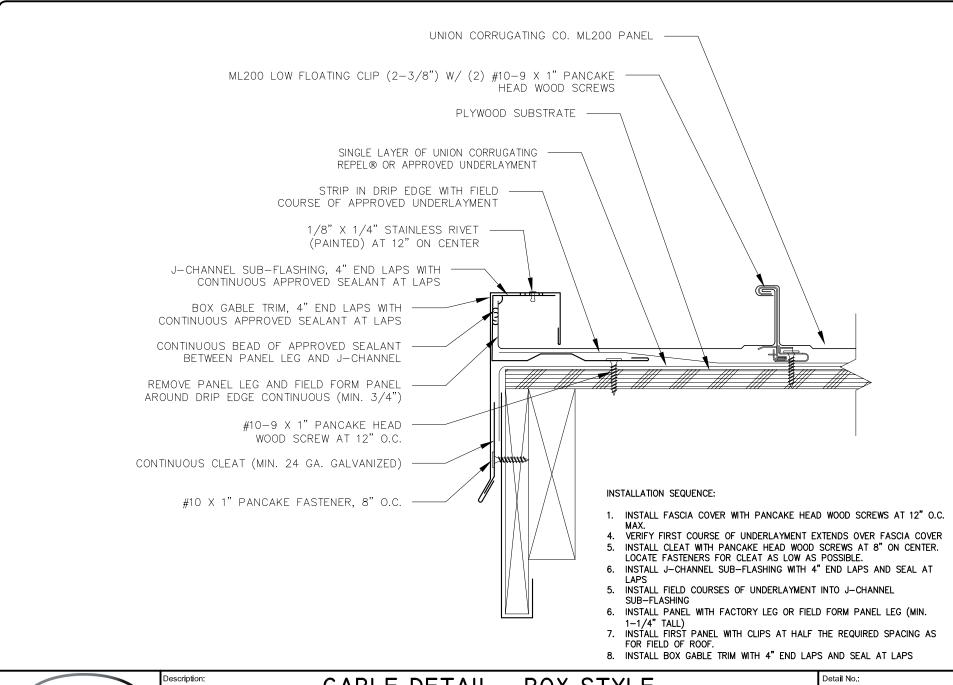
GABLE DETAIL - EXTENDED DRIP STYLE

Detail No.:

ML200-PS-2.10

Substrate:

PLYWOOD SUBSTRATE

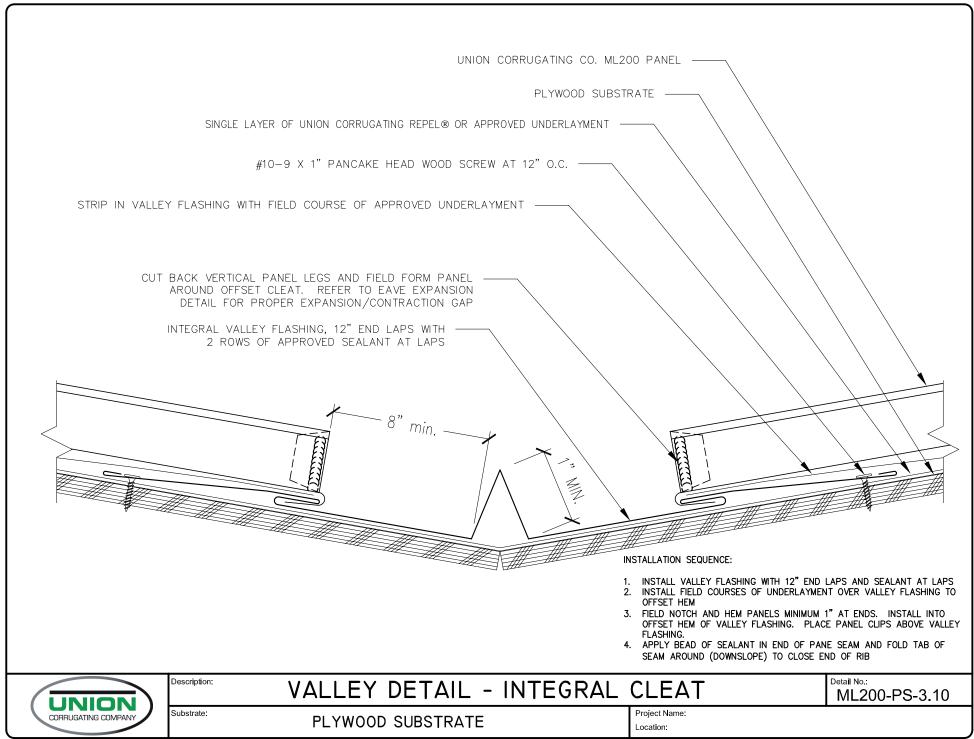


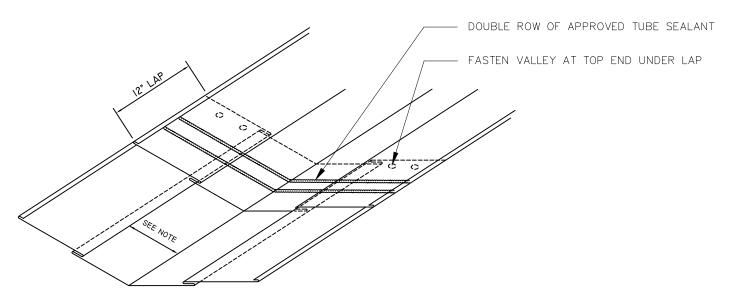


GABLE DETAIL - BOX STYLE

ML200-PS-2.30

Substrate: PLYWOOD SUBSTRATE





TELESCOPING VALLEY FLASHING LAP

NOTE: EACH VALLEY SECTION IS MADE PROGRESSIVELY SMALLER TO ALLOW UPPER SECTION TO INSERT INTO LOWER SECTION. NO FIELD NOTCHING AT LAP.

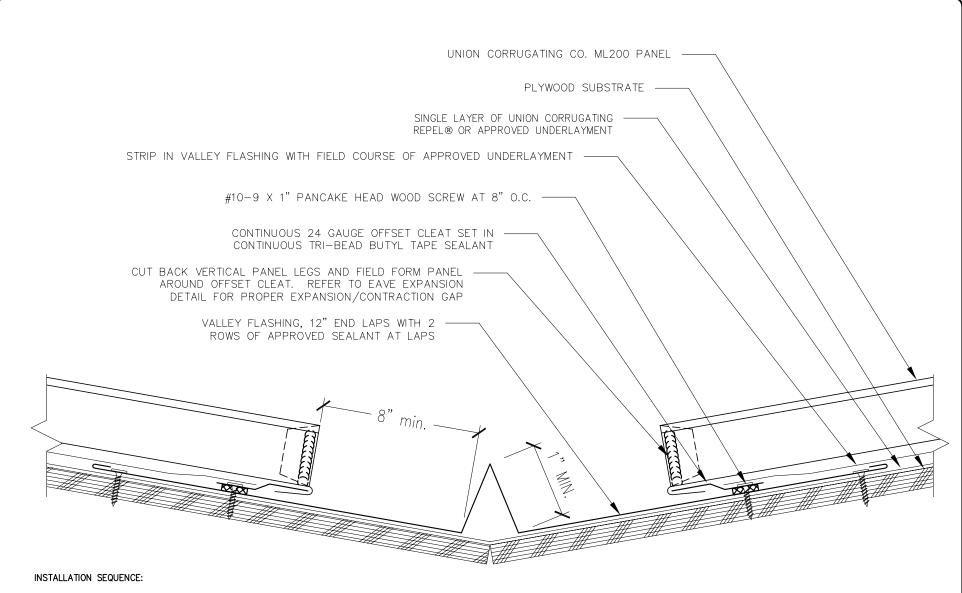


Description: VALLEY LAP DETAIL

etail No.:

ML200-PS-3.10a

Substrate: PLYWOOD SUBSTRATE



1. INSTALL VALLEY FLASHING WITH 12" END LAPS AND SEALANT AT LAPS

Description:

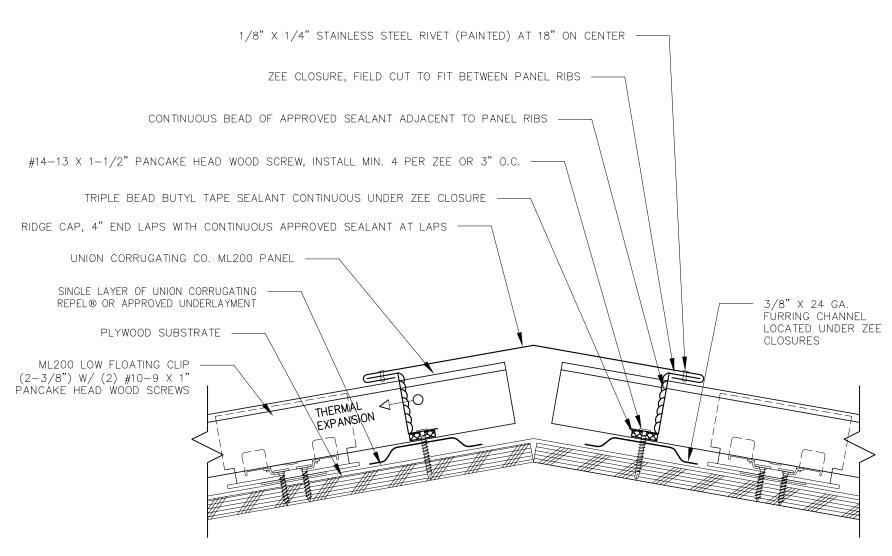
- 2. INSTALL CONTINUOUS OFFSET CLEAT 8" MIN. FROM CENTER OF VALLEY, SET IN BEAD OF TAPE
- 3. INSTALL FIELD COURSES OF UNDERLAYMENT OVER VALLEY FLASHING TO OFFSET HEM
- 4. FIELD NOTCH AND HEM PANELS MINIMUM 1" AT ENDS. INSTALL INTO OFFSET HEM OF VALLEY FLASHING. PLACE PANEL CLIPS ABOVE VALLEY FLASHING.
- 5. APPLY BEAD OF SEALANT IN END OF PANE SEAM AND FOLD TAB OF SEAM AROUND (DOWNSLOPE) TO CLOSE END OF RIB



VALLEY - WITH OFFSET CLEAT

ML200-PS-3.20

Substrate: PLYWOOD SUBSTRATE



INSTALLATION SEQUENCE:

- 1. WITH PANELS COMPLETELY INSTALLED OVER SUBSTRATE, LOCATE POSITION OF ZEE CLOSURES AND MARK THE REQUIRED LOCATION
- 2. FIELD CUT ZEE CLOSURES TO FIT BETWEEN PANEL RIBS AND SET IN CONTINUOUS BEAD OF TAPE SEALANT
- 3. USE MINIMUM 4 SCREWS PER ZEE CLOSURE OR AT 3" ON CENTER. VERIFY CLOSURE IS FREE OF GAPS OR VOIDS ADJACENT TO PANEL
- 4. APPLY BEAD OF SEALANT UP EACH SIDE OF ZEE CLOSURE ADJACENT TO PANEL LEGS
- 5. INSTALL HIP OR RIDGE COVER WITH 4" END LAPS AND SEAL AT LAPS. RIVET CAP TO ZEES AT 18" ON CENTER BOTH SIDES



HIP AND RIDGE DETAIL

etail No.:

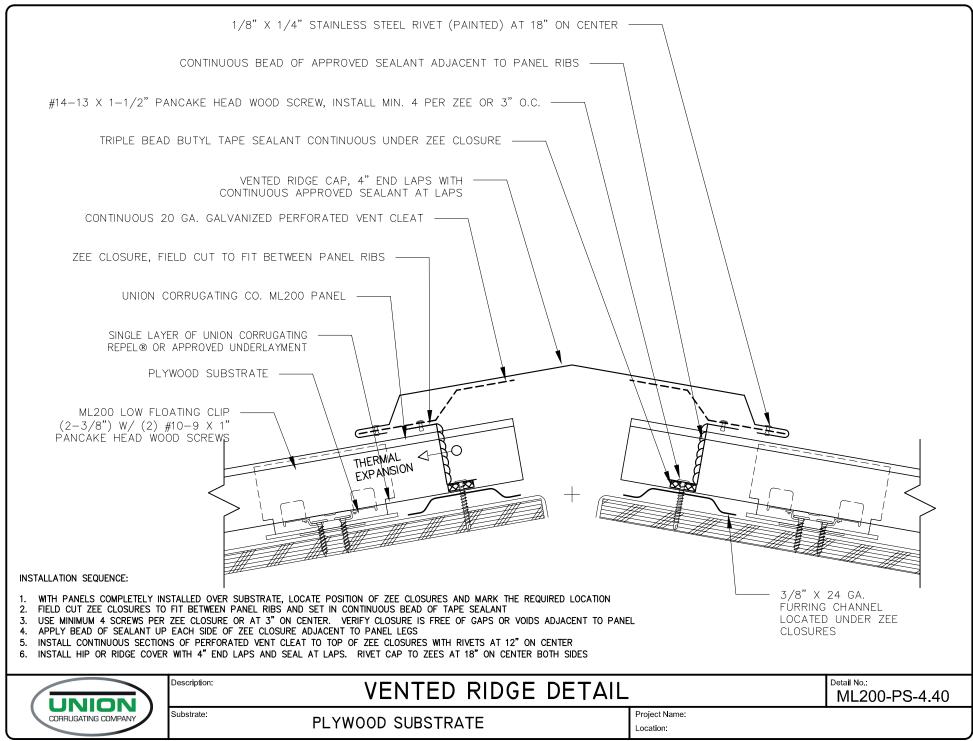
ML200-PS-4.10

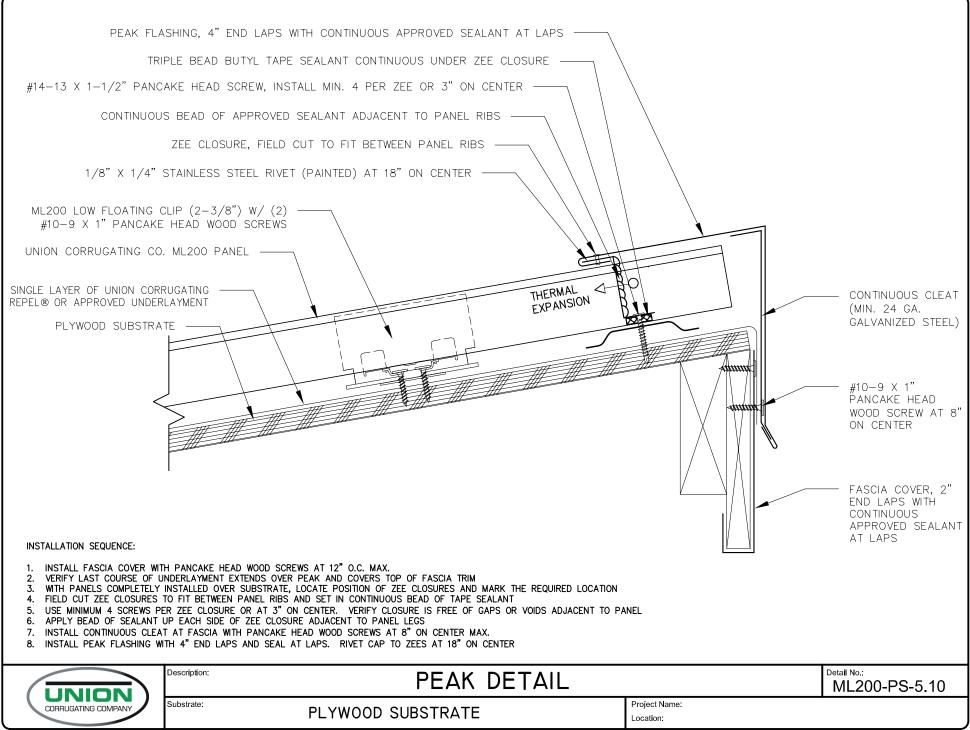
PLYWOOD SUBSTRATE

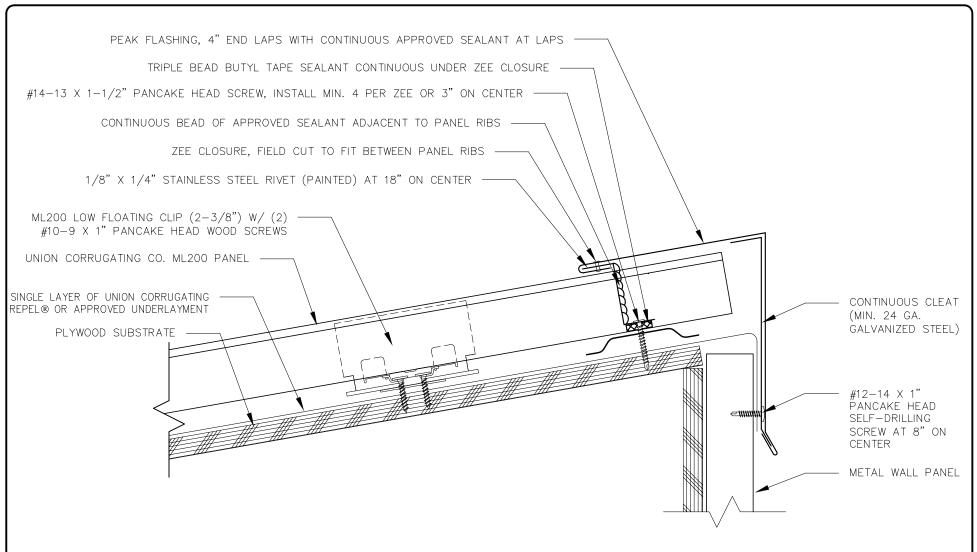
Project Name: Location:

Description:

Substrate:







INSTALLATION SEQUENCE:

- 1. INSTALL WALL PANELS AS REQUIRED
- 2. VERIFY LAST COURSE OF UNDERLAYMENT EXTENDS OVER PEAK AND COVERS TOP OF WALL PANELS
- 3. WITH PANELS COMPLETELY INSTALLED OVER SUBSTRATE, LOCATE POSITION OF ZEE CLOSURES AND MARK THE REQUIRED LOCATION
- 4. FIELD CUT ZEE CLOSURES TO FIT BETWEEN PANEL RIBS AND SET IN CONTINUOUS BEAD OF TAPE SEALANT
- 5. USE MINIMUM 4 SCREWS PER ZEE CLOSURE OR AT 3" ON CENTER. VERIFY CLOSURE IS FREE OF GAPS OR VOIDS ADJACENT TO PANEL
- 6. APPLY BEAD OF SEALANT UP EACH SIDE OF ZEE CLOSURE ADJACENT TO PANEL LEGS

Description:

- 7. INSTALL CONTINUOUS CLEAT AT FASCIA WITH PANCAKE HEAD SELF-DRILLING SCREWS AT 8" ON CENTER MAX.
- 8. INSTALL PEAK FLASHING WITH 4" END LAPS AND SEAL AT LAPS. RIVET CAP TO ZEES AT 18" ON CENTER



PEAK DETAIL - WITH WALL PANELS

Detail No.: ML200-PS-5.40

Substrate: PLYWOOD SUBSTRATE

Project Name: Location:

Details and instructions subject to change without notice. Contact Union Corrugating Company for specific project details.

